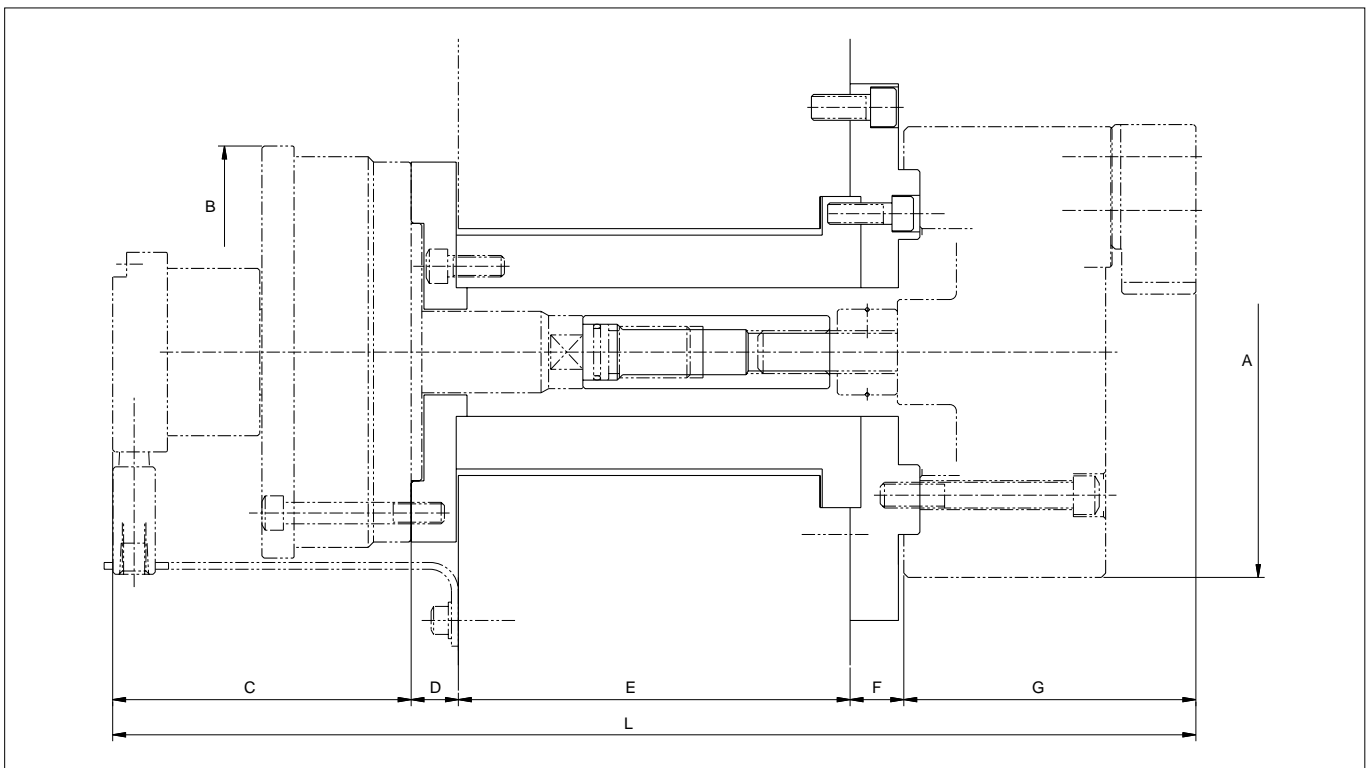


CHUCKING SYSTEM

SPECIFICATION

TABLE DIAMETER	SCROLL CHUCKS		POWER CHUCKS		
	MODEL	SIZE	MODEL	SIZE	CYLINDER
230	RS 6	165	Z-6	165	RC100-20
	RS 8	195	Z-8	210	RC125-25
325	RS 8	195	Z-10	254	RNKP135-20
	RS 12	304	Z-12	305	RCKP200-30
400	RS 15	381	Z-15	381	RCKP200-30
500	RS 18	457	Z-18	457	RCKP200-30
630	RS 21	533	HH-21	533	RCKP200-35

POWER CHUCKS(Z)



MODEL	STROKE of JAW	A	B	C	D	E	F	G	L	M
Z-6 x RC100-20	5.8	165	175	184	35	200	25	107	551	75
Z-8 x RC125-25	7.6	210	210	201	35	200	25	136	597	94
Z-10 x RNKP135-20	9	254	225	134	35	220	30	152	571	108
Z-12 x RCKP200-30	9	305	250	315	48	220	30	174	787	120
Z-15 x RCKP200-30	11.3	381	250	315	48	205	35	210	813	145
Z-18 x RCKP200-30	11.3	457	250	315	48	220	35	210	828	145
HH-21 x RCKP200-35	12	533	250	320	48	290	35	245.8	938.8	160